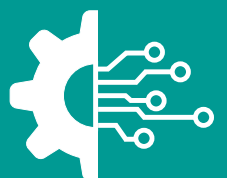


# Eckelmann

## #Machine Automation

Industry-Specific Solutions



## Eckelmann – Machine Automation

For our valued machine manufacturing OEM-Partners we supply highly specialized automation systems for industry and technology specific applications.

Thus, we combine our robust and high-performance hardware platforms with customizable software to perfectly match with your mechanical system.

As creating USPs in global competition can be challenging we develop, produce and deliver economic solutions for perfectly coordinated automation systems and digitalization.



### From simple 1-axis Machines to highly complex multi-axis Machining Centers – Automation and IoT/ Industry 4.0 from a single source

- Based on outstanding **industry knowledge** and specially designed technologies
- Whether **milling, drilling, cutting or grinding**:  
With our components, automation solutions and individual fast-paced customer service you achieve high quality results.
- Aluminum, steel, wood, composites, stone or glass/ceramics:  
We master the requirements in order to process **a wide variety of materials**.
- Shopfloor data acquisition following standard protocols such as **OPC-UA and MQTT** enables the creation of extensive data bases and evaluations.

# Our Scope of Delivery for Your Application

## Industrial PC

- Development of OEM devices with individual design
- Scalable panel PC or box PC with extender set and remote panel
- Touch display in widescreen format from 15" to 24"

## Control Technology

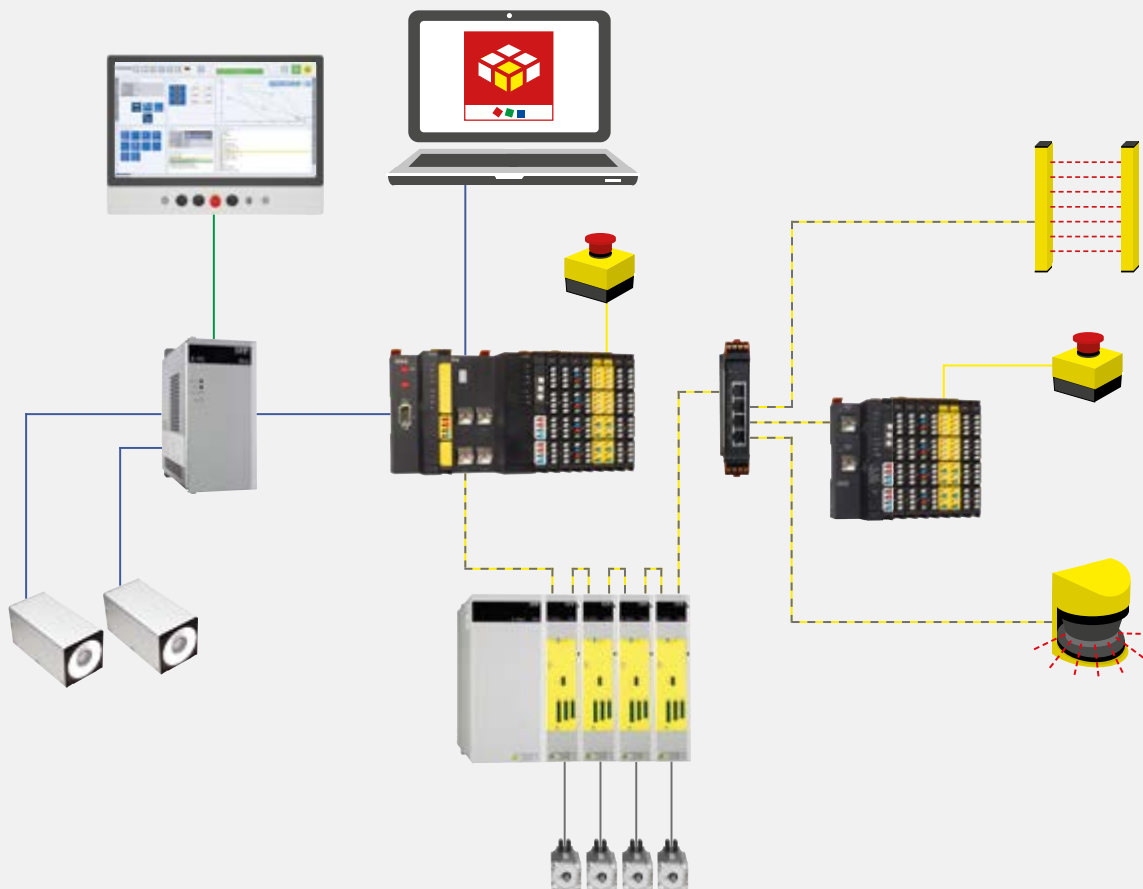
- Embedded controller with up to 32 CNC axes and 64 motion axes
- Integrated functional safety up to SIL3 and PL e
- Future-proof with OPC UA and MQTT
- Digital and analog E/A modules
- Web visualization

## Drive Technology

- Performance area: 50 W to 33 kW
- Spindle controller up to 40,000 rpm and integrated standstill monitor
- Energy recovery KERS
- Extensive safety functions up to SIL3 and PL e (EN 61800-5-2)

## HMI software package

- Touch-optimized and application-specific user interface
- Import of CAD/CAM data
- Simulation including runtime calculation
- Fast online optimization
- Shopfloor Management with FactoryWare Digital Replica and FactoryWare MMS





**E°MILL – Automation Solutions für  
for CNC Machining Centers**

## E°MILL – Complete Solution for CNC Machining Centers

From the simple 3-axes machine to complex multi-axes machining center with on up to 8 NC channels and special kinematics – we combine the right automation package for you. Facilitated by our powerful CNC core with a variety of functions enable you to master almost every application case.

Thanks to its modular design, our E°EXC controller with expandable I/Os and optional safety control is open for modifications matching the requirements of your machine.

### Quickly ready to use

E°MILL is a package for machining centers, it offers solutions for various application cases and machine types. It includes all hardware and software components required for automation, from the controller including PLC and HMI to the drive technology.

### Perfectly Tailored User Interface

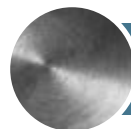
With the E°MILL HMI you get a modern user interface optimally adapted to state of the art technology. Customer-specific options as well as a wide range of correction options for increasing precision are implemented – individually designable due to its modular structure.

### Ready for Industry 4.0

Ready for the digital factory floor through extensive production data acquisition with standard protocols such as OPC/UA and MQTT. This allows you to create extensive data bases and evaluations according to your needs.



Milling



Metal



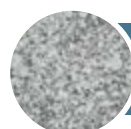
Drilling



Wood,  
Plastic



Thread  
Cutting




Stone,  
Ceramics



Sawing



Glass



**E°CUT – Automation Solutions  
for Cutting Applications**



## E°CUT – Complete Solution for Cutting Applications

E°CUT is your solution for all cutting technologies and the prime standard in sheet metal processing. Supporting you and your machine concept with a ready to use solution including controls & safety, servo drives & motors as well as software and the most intuitive HMI in the entire industry.

### Ready to use

E°CUT offers turnkey solutions for all cutting technologies and machine setups. No programming work is required, just select the right configuration and you are ready to go.

### Intuitive User Interface

The E°CUT HMI the user interface with the highest level of intuitivity in the industry, created for separation applications with full touch optimization and fully integrated interface management. It offers a modern user interface with extensive functionalities and many customer-specific options.

### From Drawing to Cutting at Lightning Speed

The Eckelmann cncCUT CAD/CAM software suite for efficient nesting. Available fully integrated into the E°CUT HMI or as a separate desktop version.

### Integrated Support for Many Cutting Components

E°CUT supports all interfaces and technology data for plasma and laser sources as well as cutting heads and oxyfuel systems (Kjellberg, Hypertherm, IHT, IPG, Precitec and many more).



**Laser Cutting**



**Waterjet Cutting**



**Plasma Cutting**



**Oxyfuel Cutting**



**Bevel Cutting**



**Drilling**

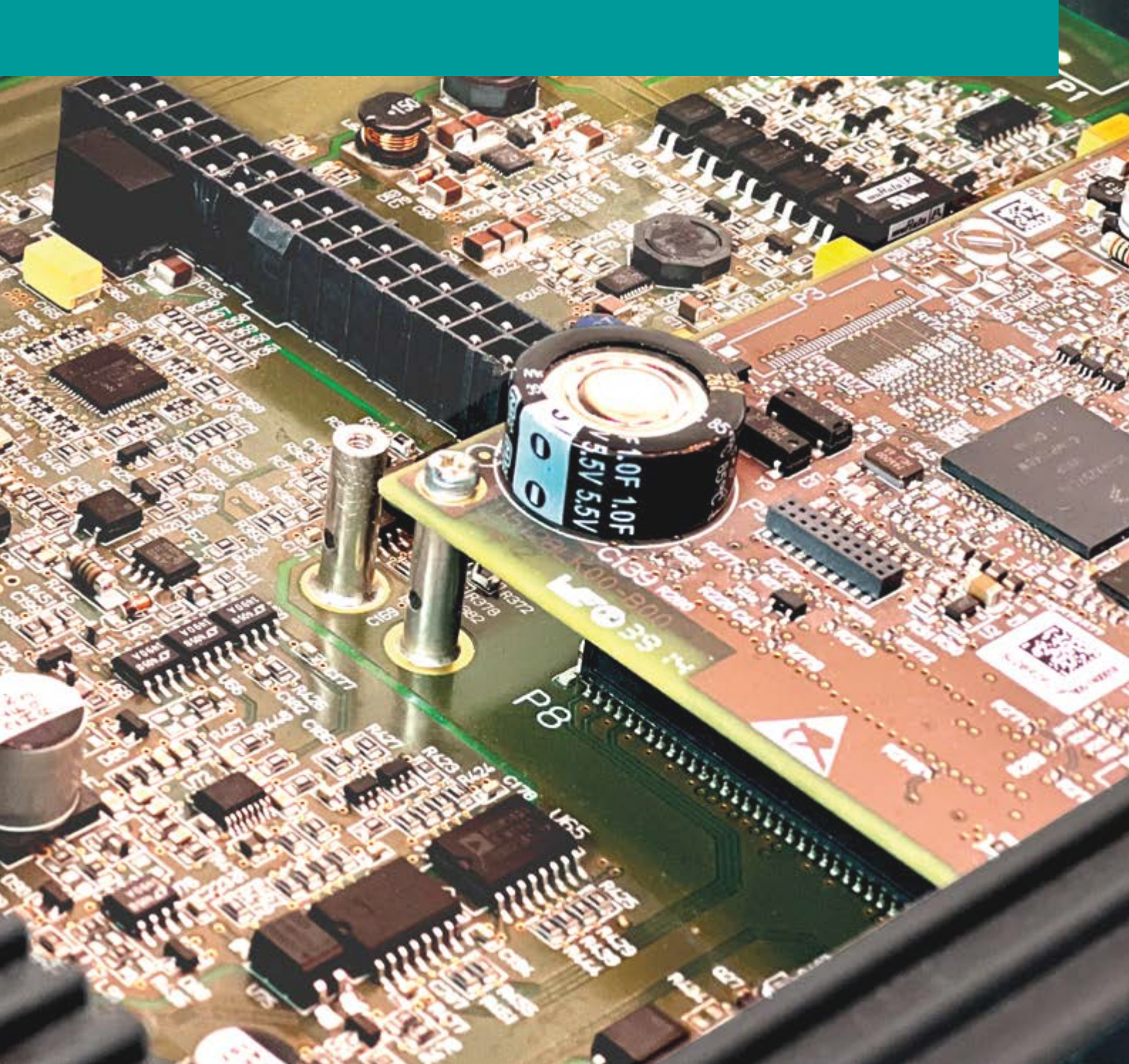


**Marking**



**Sawing**

# Customized Automation Solutions





## Customized Automation Solutions

With its Customized Automation Solutions business unit, Eckelmann AG develops, manufactures and maintains hardware and (system) software for application-optimized controllers for particularly harsh environmental conditions.

### Performance

Collaborate together with our automation experts to develop application- and cost-optimized hardware, firmware and software solutions during concept phase, prototyping and full scale series production for your application.

### Customer Centric Development and ECC

Eckelmann customized controls hard- and software are developed with a special emphasis on customer centricity. Eckelmann AG builds on more than 40 years of experience in electronics and controls development, on comprehensive circuit and component libraries as well as the Eckelmann embedded custom controls platform (ECC). A strong development team forms the basis for long-term and trusting partnerships.

### Manufacturing

Professional in-house production lines (SMD and THT) at the Eckelmann head quarters Wiesbaden, Germany, as well as an integrated 100% end-of-line testings enable highest quality standards, responsive development support also in after-sales, traceability and obsolescence management.

### The Benefits of ECC to You

- Customer- and application-specific controls & electronics
- Based on high-end ARM architecture and Linux embedded concept
- Access to state-of-the-art Eckelmann SOM platforms
- Access to series-proven Eckelmann AG circuit libraries
- Continuous integration and board support by Eckelmann
- Design according to CE, UL, EAC
- Environment-specific housing concept customizable up to IP67



# The Way to the Digital Factory in Medium-sized Companies



## FactoryWare MMS WHAT?

Simply scan QR code  
and learn more.

QR-Code to MMS video  
<https://youtu.be/TW1Lb06gjs8>



# FactoryWare MMS – The Easy-to-use Software Solution

Lead your customers on the path to success and secure your competitive advantage. The FactoryWare Machine Management System from Eckelmann offers quick and easy networking of your machinery. Experience the visualization of the machines, within one of the most modern and easy-to-use software applications on the market.



### Increase Productivity

Real time status reports from the shopfloor makes the manufacturing process transparent. This shortens the lead time and enables quick intervention in the event of machine downtime.



### Quickly Ready to Use

Easy, fast access by using the operating system of your choice. With low integration effort, individual machines immediately become an easy-to-operate, digital machine park.



### Efficient Planning

A clear display of the current orders with expected runtimes, remaining runtimes and the capacity utilization gives you an overview and improves your planning in the long run.



### Key to Success

The evaluation of reliable data from the FactoryWare MMS and its graphical processing enables accurate post-calculation of quotations. This increases your competitiveness and corporate success.

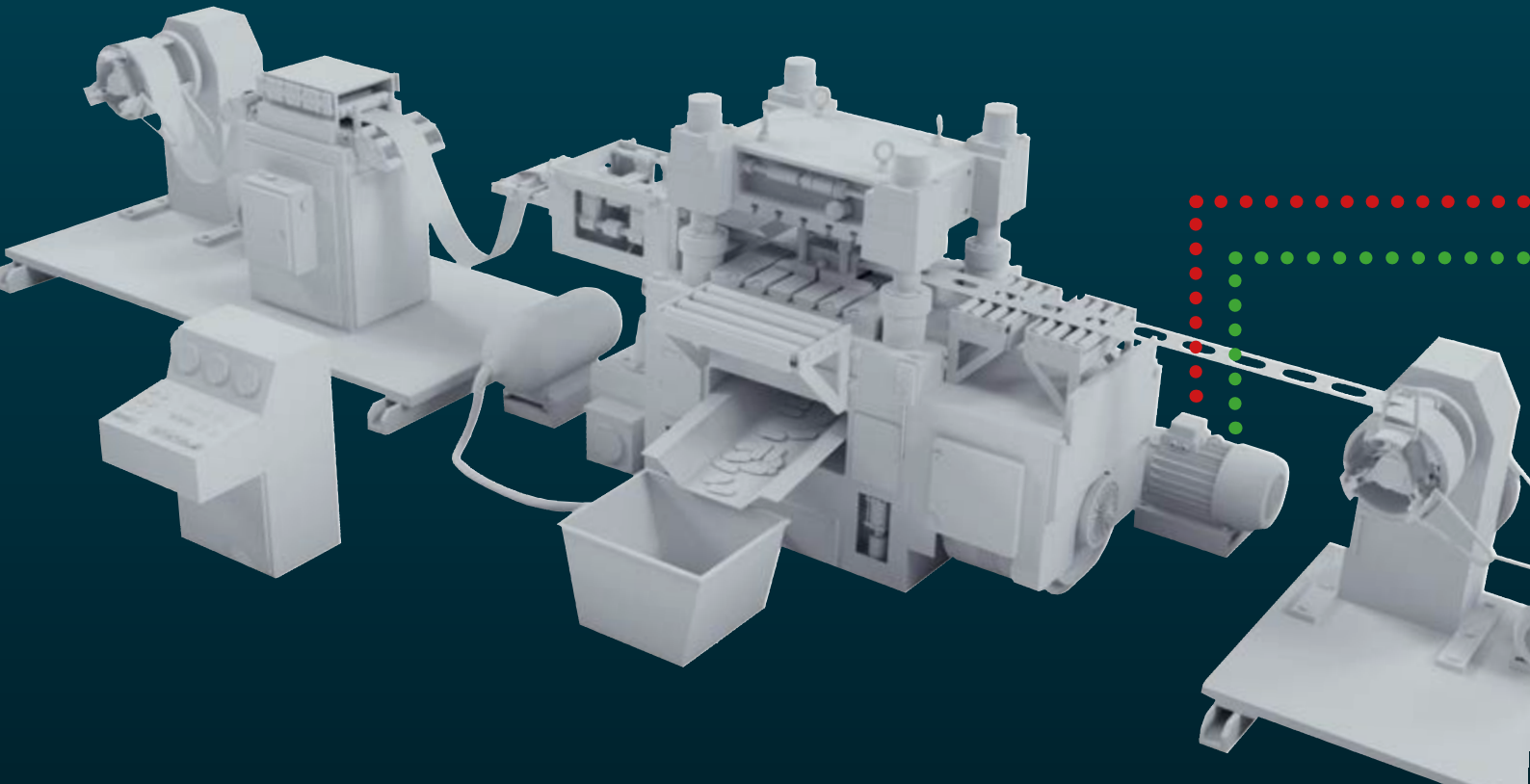


### All-in-one Solution

FactoryWare MMS offers a manufacturer- and technology-independent networking of existing machines as well as a simple coupling of existing ERP, MES and CAD/CAM systems.



# Energy Recovery and Peak Shaving



## Save Energy with Intelligent Drive Technology



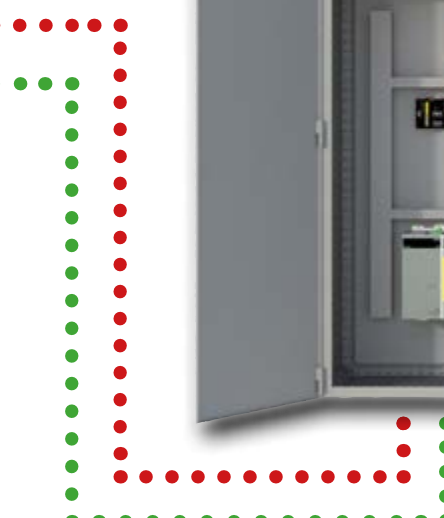
Manufacturing companies with high energy consumption are in need to focus on energy efficiency. The E°Darc DCB energy storage units are the essence of regenerative drive technology for all applications with energy peaks.

The compact DC link capacitor modules store short-term electrical energy generated by regenerative drive controllers during braking recuperation. The energy storage system equips the drive system with the energy for the next acceleration process. E°Darc DCB significantly increases energy efficiency of your drive system, reduces energy consumption and peak load strain on the power feed.

In addition, peak loads can be significantly reduced with the E°Darc DCB by means of an appropriate pre-charging option – this is referred to as „**peak shaving**“.

### Using Energy Wisely

- Saves up to 40% energy and CO<sub>2</sub> emissions
- Interception of peak loads (peak shaving)
- Manufacturer independent integration of servo drives and FIs possible
- Stable and uninterruptible power supply to the drives
- Controlled shutdown of axes in case of power failure – for maximum service life and reduced downtimes
- Reduced braking resistance
- Minimized energy costs for control cabinet cooling
- Ready-to-connect solution for easy commissioning and low installation costs
- Service optimized rapid unloading
- Optional control part for Profinet for energy management according to ISO 50001



# Our competencies at a glance

## Hardware Development

The Eckelmann hardware portfolio includes motors, controllers, industrial PCs, control systems and everything in between. All devices are standard to extensive testing. For requirements that go beyond the standard, we are happy to extend technology functions according to your demand.

In the sense of partnership we support you in order to develop customized industrial PCs, controllers produced and optimized especially for your application.

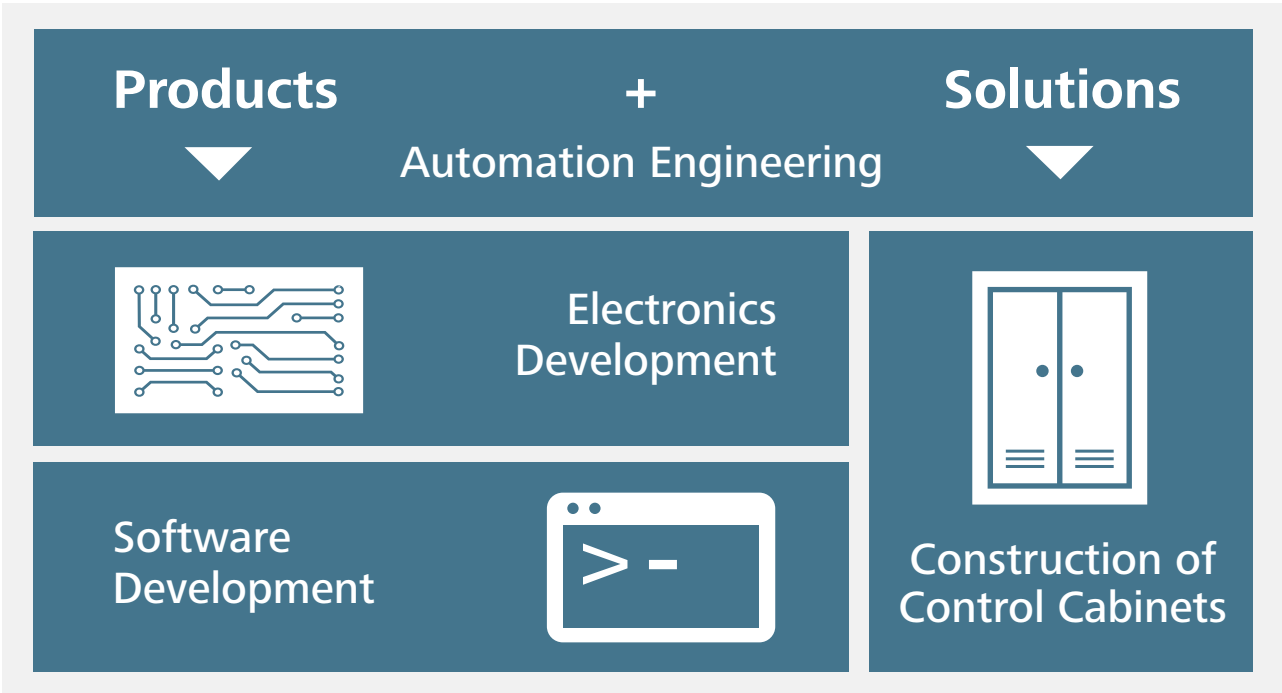
## Software Development

Software excellence is guaranteed using our experience and our extensive libraries for machine and controller functionality, integration of customer-specific user interfaces for intuitive machine operation builds on a modular software base, long-term experience and user interface design.

## Manufacturing and Assembly

In-house production of electronic components, controllers, IPCs, control cabinets of highest quality standards is a high priority at Eckelmann.

As a UL listed control cabinet manufacturer according to UL file E233027 and E507253 we design and produce custom-made control cabinets.



## Quality

We are DIN ISO 9001:2015 and EN ISO 13485:2016 certified.

Our processes are constantly being further developed and all products undergo in-house function and load tests.

## Training

We are happy to compile tailored training packages on hardware and software operation for your staff – just get in touch!

## Commissioning

Our understanding: Innovative machines and plants require not only special knowledge during development and design, but also during commissioning.

Our service department will provide you with competent support during commissioning to ensure that our control and drive technology offers the greatest precision and benefit for your machine – on site, via remote maintenance and also for service calls worldwide!

## Servicing and Remote Maintenance

The smooth running of your production processes must be guaranteed at all times. Hence, our experienced service team is available to support you at any time.



# Eckelmann – We Automate Machines

Eckelmann is your **system partner for precise solutions in the field of automation and digitization**. As a strategic partner in digital transformation, Eckelmann leverages the opportunities of digitization and secures sustainable competitive advantages for its customers by creating suitable solutions in machine automation.

## Locations national & international









480+ employees




8 sites

800+ customers

## Contact us.

 **Wiesbaden site**  
 [maavertrieb@eckelmann.de](mailto:maavertrieb@eckelmann.de)  
 +49 611 7103-0

 **Herford site**  
 [vertrieb-fcs@eckelmann.de](mailto:vertrieb-fcs@eckelmann.de)  
 +49 5221 966-0

 **Erfurt site**  
 [vertrieb@rex-at.de](mailto:vertrieb@rex-at.de)  
 +49 36203 9591-0

 [eckelmann.de/en/maa](https://eckelmann.de/en/maa)

Eckelmann AG Berliner Strasse 161 65205 Wiesbaden Germany [eckelmann.de](https://eckelmann.de)  
Eckelmann FCS GmbH Bodelschwingstrasse 20 32049 Herford Germany [eckelmann.de](https://eckelmann.de)  
Rex Automatisierungstechnik GmbH Fichtenweg 36 99098 Erfurt Germany [eckelmann.de](https://eckelmann.de)

